

Activity and stability of bimetallic Pt₃Pd/C catalysts for ORR in DMFC

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(1)



Introduction

The direct methanol fuel cell (DMFC) is a promising technology for energy supply for portable and stationary applications due to high energy density of methanol, compact design, easy fuel handling and storage. However, poor activity of Pt for methanol oxidation, methanol crossover that results on fuel loss and mixed potential formation at the cathode and low corrosion resistance of Pt/C at high cathodic voltage are technical challenges to overcome [1]. Pt-bimetallic catalyst alloys such as PtCo, PtNi, PtCu, PtCr and PtFe have already shown an improved activity for the oxygen reduction (ORR) in phosphoric acid compared to that of pure Pt [2]. Both, the electronic (shift of d-band center) and geometric (tensile/compressive strain) effects are supposed to be responsible for the increase in activity of Pt after the alloying process. Addition of a second transition metal causes also changes of local bond, active site distribution and reactivity of Pt surface atoms for oxygen reduction reaction (ORR). It is also meanwhile well-known that mesoporous carbon is a well-adapted surface for hosting nanoparticles [3]. This work aims at the development of highly active and corrosionresistant bi-metal catalyst for the middle-temperature (90-130°C) DMFC with a unpressurized cathode. First results about as-prepared and commercial available carbon/graphite nanoparticle-supported 40 wt% Pt₃M (M = Cr & Pd) catalysts regarding their activity for oxygen reduction reaction (ORR) and stability (accelerated degradation test) under half-cell conditions are presented.

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Oxygen Reduction Reaction (ORR)

A suitable fuel cell catalyst should favor the "fourelectron" reduction step of oxygen shown in (1) ns and not the "two-electron" reaction pathways (2) & (3) where H_2O_2 intermediate is involved. $O_2 + 4H^+ + 4e^- \rightarrow 2H_2O$ $(E^{o} = 1.229 V)$

$O_2 + 2H^+ + 2e^- \rightarrow H_2O_2$	(E° = 0.695 V)	(2)
$H_2O_2 + 2H^+ + 2e^- \rightarrow 2H_2O$	$(E^o = 1.77 V)$	(3)

Fig. 1: Schematic illustration of oxygen reduction reaction (ORR) at Pt

Synthesis and characterisation of 40 wt% Pt₂M/C



The synthesis of 40wt% Pt, Pt_3M was carried out on commercially available carbon supports by formaldehyde reduction at 80°C for 1h under reflux condition. Pt₃Cr synthesis was carried out by co-reduction of hexachloroplatinic acid (H₂PtCl_c.6H₂O) and chromium(III) nitrate hydrate (CrN₂O₀.xH₂O) in formaldehyde. Similarly, Pt₃Pd was synthesized using Pd(NO₃)₂.2H₂O precursor. Based on relevant properties such as high surface area, porous structure and degree of graphitization, following commercially available carbons were selected; carbon black (Vulcan XC-72, 50 nm, 250 m²g⁻¹, Cabot) and graphitized nanopowder (GNP₅₀₀, 500 nm, 100 m²g⁻¹, Sigma Aldrich). The reaction products were washed with de-ionized water and filtered by using a 0.45 μm polycarbonate membrane, and finally dried for 4 h at 80°C and 50 mbar.

Fig. 2: Setup used for catalyst synthesis

XRD analysis

Diffraction peaks at 2θ=39.5°, 46.09°, 67.55°, and 81.25° match well with fcc Pt & Pd standard and patterns. > A small shift in diffraction angle of about 0.7 to 0.96° is associated with the change in Pt-Pt interatomic distance after alloving with Cr and Pd elements. \triangleright Peak at 20=26.45° observed at GNP materials is an indication for highly graphitized domains.



supported 40 wt% Pt-based catalysts





4: TEM images of different 40 wt% Pt/C and Pt₃M/C catalyst.

Better catalyst dispersion on Vulcan than on GNP₅₀₀

Pt particles size distribution was found to be in the range of 3.0 – 8.0 nm.

Half Cell characterisation of 40 wt% Pt₃M/C catalyst

Electrochemical behavior of Pt/C catalysts was studied in O2-saturated 0.5 M H2SO4 electrolyte by means of rotating disk electrode (RDE) and gas diffusion electrode (GDE) measurements. The $\,$ catalyst and Nafion loading was 40-50 $\mu g_{pt} \mbox{ cm}^{-2}$ and 1 wt.% (excepted for ADT 10wt%), respectively. The electrochemical surface area (ECSA) of the catalyst was calculated by integrating the hydrogen desorption region in the CV at 40 mV s⁻¹. The accelerated degradation tests (ADT) were carried out within the potential range of 0.4 to 1.4 V in a nitrogen-saturated 0.5 M H₂SO₄ electrolyte at 1 V s⁻¹.



conditions by a) LSV in O₂-sat. solution and b) ECSA loss during ADT Pt_Pd/GNP500

Positive influence of alloying and use of mesoporous carbon on Pt activity for ORR: 9 times increase in spec. activity@800mv for Pt₃Cr/GNP₅₀₀ compared to Pt/Vulcan.

Best results in terms of overpotential @ 2.5 mA cm⁻² were obtained at Pt₃Pd/GNP₅₀₀ (100 mV less than at Pt/Vulcan) following by Pt_3Cr/GNP_{500} (59 mV), $Pt_3Pd/Vulcan$ (58 mV); $Pt_3Cr/Vulcan$ (40 mV) and Pt/GNP_{500} (28 mV).

Highest ECSA retention of 30% for Pt₃Pd/GNP₅₀₀ after 10000 cycles.



	System	activity mA cm ⁻²	activity mA mg _{Pt} -1	% (after 5000 cys)
	Pt/Vulcan	43.01	154	51.2
	Pt ₃ Cr/Vulcan	69.62	210	60.98
	Pt ₃ Pd/Vulcan	86.4	307	65.6
	Pt/GNP ₅₀₀	95.79	205	61.2
	Pt ₃ Cr/GNP ₅₀₀	162.78	314	65.26
	Pt ₃ Pd/GNP ₅₀₀	198.6	385	77

122.81

Fig. 6: Characterization of 1 mg_{Pt} cm⁻² GDEs by: a) CV in N₂ before ADT procedure and b) ECSA loss during ADT

Huge increase of ECSA retention for all systems due to addition of 20wt% PTFE binder to usual 10wt% Nafion under RDE condition; Highest ECSA retention of 77% for Pt₃Pd/GNP₅₀₀

> Confirmation of beneficial effect of alloying and use of mesoporous carbon on both activity for ORR and stability.

Summary

> 40 wt% Pt₃Cr & Pt₃Pd were developed by facile co-reduction route in formaldehyde. > Large enhancement in activity for ORR was achieved by alloying Pt with Pd and using mesoporous carbon as support.

Highest ECSA retention of 77% for Pt₃Pd/GNP₅₀₀ after 5000 ADT cycles.

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